

INSTRUCTIONS HOW TO USE FAST CLEAN #1000EA

1. First, please purge out the remaining material in the cylinder and make inside cylinder empty.
2. Then fill up the inside of cylinder with FAST CLEAN #1000EA with slow screw speed within the usable temperature 160°C~280°C(320° ~ 536° F). (If #1000EA comes out of nozzle, it means cylinder is filled up with #1000EA).
3. Then you can turn off the heater of injection molding machine. You can shut down the power completely or you can keep heating the machine with 100°C to 200°C (212°F to 392°F) temperature.
4. If you shut down the power completely, please heat up the machine to about 200 °C to 230°C (390°F to 450°F) first to melt #1000EA completely when you re-start the machine, then purge out FAST CLEAN #1000EA from machine. It is good idea to feed small amount of clean #1000EA into the cylinder to help purging out #1000EA from cylinder completely.
5. You can eliminate the carbon contamination out of cylinder at the same time you purge out FAST CLEAN #1000EA.
6. If you see contamination still exists, please continue the purging until contamination does not come out any more.