

OK FAST CLEAN



「 OK FAST CLEAN IF #002A 」

◆Purging Compound for Blown Film Molding

Grade	Principal Ingredient	Feature
OK FAST CLEAN IF#002A	Olefin Polymer	Low Smoke type purging compound designed for blown film molding. Applicable Temp Range 320 ~ 540° F.

◆Features & Benefits :

- ① Can be used for LLDPE, LDPE, and HDPE. Quickens color change or color removal.
- ② Can be used as is (100%) or by blending with molding resin.
- ③ By blending with molding resin, color change or color removal can be done while continuing blowing process. It helps to shorten color change or color removal time in great extent and minimize the loss of the material.
- ④ Safe for food contact application.

◆Instructions to use :

- ① Blend 20% ~ 50% of OK FAST CLEAN IF#002 with molding resin in advance.
(Or by continuous feeding using automatic blender)
- ② After stopped feeding the preceding color, start feeding the blended material of molding resin + IF#002A. Continue blowing film and watch for color removal.
- ③ Start feeding the next color when removal of preceding color is almost done.

◆Purging Test Result Information : Extruder screw size 55mm

Black Color Removing Test. Fed 20% blended material.



Completed color removal in about 20 minutes.